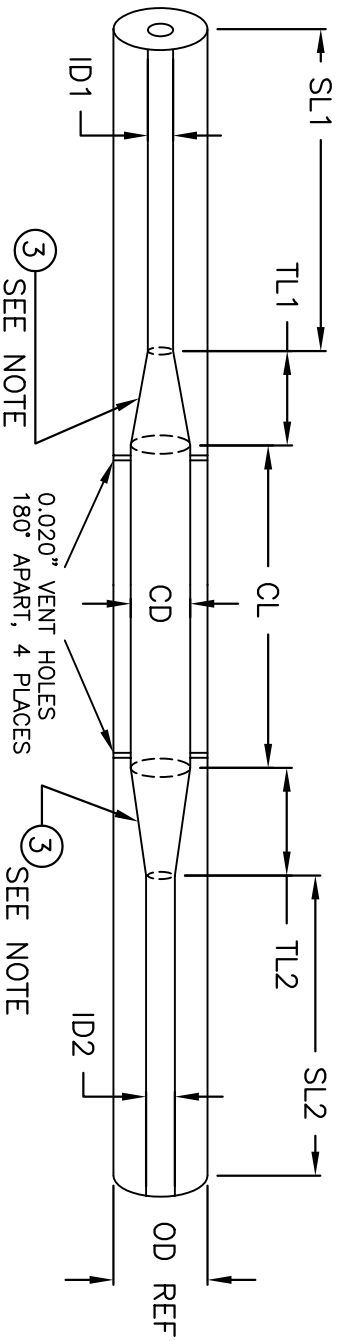


REVISIONS				
NO	REV	DESCRIPTION	DATE	APPROVED
00	A	CUSTOM TOOLING MOLD	1-17-06	EH



DIMENSIONS AND TOLERANCES

CD	±0.0005"	SL2	±0.100"	±2.54mm
CL	±0.010"	ID1	±0.0005"	±0.0127mm
TL1	±0.010"	ID2	±0.0005"	±0.0127mm
TL2	±0.010"	OD	REFERENCE	REFERENCE
SL1	±0.100"	VENT HOLES Y N	REFERENCE	REFERENCE
FLARE PROXIMAL Y N		FLARE DISTAL Y N	LABEL AS: _____	

- NOTES, UNLESS OTHERWISE SPECIFIED:
- BREAK AND DEBUR ALL SHARP EDGES
  - MATERIAL: BOROSILICATE
  - CONSISTENT SHARP CORNERS AND TAPER LENGTHS

CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES  
 DECIMAL .XX ± .020 ± 0'-2"  
 .XXX ± .010  
 INTERPRET DIM AND TOL PER ASME Y14.5M - 1982

DRAWN BY: ERIC HASSUR 1-17-06  
 CHECKED BY:

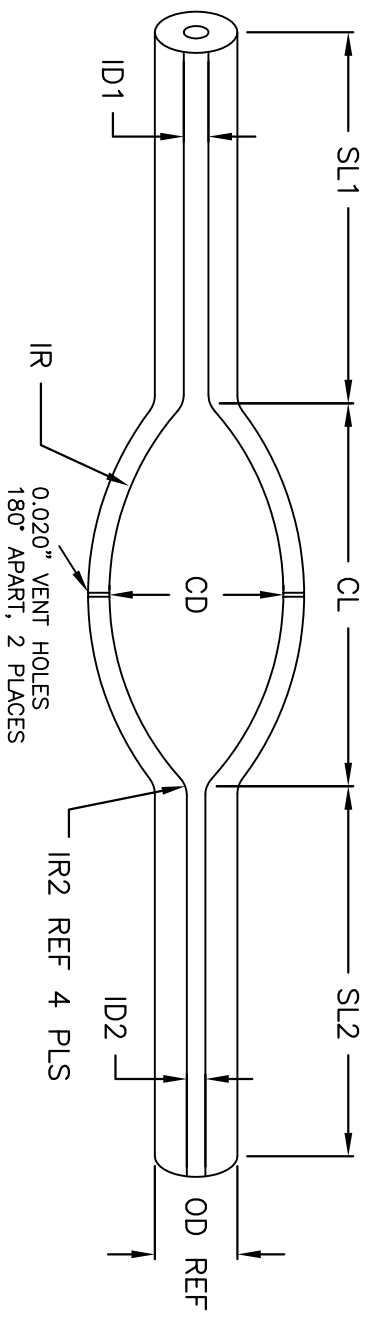
FSG #:  
 PO #:  
 Date:

TITLE FSG MOLDS  
 CUSTOM TOOLING MOLD

NO. PART NAME REQD MATERIAL  
 FARLOW'S SCIENTIFIC 200 LITTON DR, Ste 234  
 GLASSBLD'WG, INC. GRASS VALLEY, CA 95945  
 OFFICE(530)477-5513

SIZE FSCM NO. DWG. NO. CAT P51-0006-01 CSTM TL  
 SCALE 1:1 WEIGHT SHEET REV. A1

REVISIONS				
NO	REV	DESCRIPTION	DATE	APPROVED
00	A1	ELLIPTICAL MOLD	1-13-06	EH
01	A2	ADDED IR2 REF 4 PLS	1-17-06	EH
02	A2	REF OD, FLARE PRXL and DISTL	1-23-06	EH



DIMENSIONS AND TOLERANCES

CD	±0.001"	SL2	±0.100"		±2.54mm
CL	±0.010"	ID1	±0.0005"		±0.0127mm
IR	±0.001"	ID2	±0.0005"		±0.0127mm
SL1	±0.100"	OD	REFERENCE		REFERENCE
FLARE PROXIMAL Y N		FLARE DISTAL Y N			
VENT HOLES Y-N		LABEL AS: _____			

NOTES, UNLESS OTHERWISE SPECIFIED:  
 1. BREAK AND DEBUR ALL SHARP EDGES  
 2. MATERIAL: BOROSILICATE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 TOLERANCES  
 DECIMAL ± .020 ± 0-2"  
 ANGULAR .xxx ± .010  
 INTERPRET DIM AND TOL PER ASME Y14.5M - 1982

DRAWN BY: ERIC HASSUR 1-13-06  
 CHECKED BY:

FARLOW'S SCIENTIFIC 200 LITTON DR, Ste 234  
 GLASSBLDWING, INC. GRASS VALLEY, CA 95945  
 OFFICE(530)477-5513

FSG #:  
 PO #:  
 Date:

TITLE FSG MOLDS  
 ELLIPTICAL MOLD

SIZE FSCM NO. DWG. NO. CAT P51-0004-01 ELLIP  
 SCALE 1:1 WEIGHT SHEET REV. A2